

TJEP Fuel Cell Yellow Ring

Ideal Fasteners Pty Ltd

Chemwatch: 5545-50

Version No: 4.1A

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 4

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	TJEP Fuel Cell Yellow Ring
Chemical Name	Not Applicable
Synonyms	TJEP #100851, #100880, #100881, #100882
Proper shipping name	AEROSOLS (contains hydrocarbons, C3 and propane)
Chemical formula	Not Applicable
Other means of identification	UFI: 8U33-3J3C-VC0C-0QCD

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Professional use, industrial use. Use according to manufacturer's directions.
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Details of the supplier of the safety data sheet

Registered company name	Ideal Fasteners Pty Ltd
Address	10-12 Ausco Place Dandenong South VIC 3175 Australia
Telephone	+ 61 3 9799 9744
Fax	+ 61 3 9799 9755
Website	www.idealfast.com.au
Email	sales@idealfast.com.au

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+61 1800 951 288
Other emergency telephone numbers	+61 3 9573 3188


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SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	Not Applicable
Classification [1]	Aerosols Category 1, Carcinogenicity Category 1A
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements

Hazard pictogram(s)	
Signal word	Danger

Hazard statement(s)

AUH001	Explosive when dry.
AUH019	May form explosive peroxides.
AUH044	Risk of explosion if heated under confinement.
H222+H229	Extremely flammable aerosol. Pressurized container: may burst if heated.
H350	May cause cancer.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
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P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P280	Wear protective gloves and protective clothing.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
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Precautionary statement(s) Storage

P405	Store locked up.
P410+P412	Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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Not Applicable

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
74-98-6	10-<25	propane
106-98-9	25-<50	1-butene
68606-26-8	25-<50	hydrocarbons, C3
115-07-1	10-<25	propylene
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	<p>If aerosols come in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold the eyelids apart and flush the eye continuously for at least 15 minutes with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If solids or aerosol mists are deposited upon the skin:</p> <ul style="list-style-type: none"> ▶ Flush skin and hair with running water (and soap if available). ▶ Remove any adhering solids with industrial skin cleansing cream. ▶ DO NOT use solvents. ▶ Seek medical attention in the event of irritation.
Inhalation	<p>If aerosols, fumes or combustion products are inhaled:</p> <ul style="list-style-type: none"> ▶ Remove to fresh air. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ If breathing is shallow or has stopped, ensure clear airway and apply resuscitation, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor.
Ingestion	<ul style="list-style-type: none"> ▶ Avoid giving milk or oils. ▶ Avoid giving alcohol. ▶ Not considered a normal route of entry. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

For acute or short term repeated exposures to petroleum distillates or related hydrocarbons:

- ▶ Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
 - ▶ Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
 - ▶ Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
 - ▶ A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
 - ▶ Epinephrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice.
 - ▶ Lavage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]
- Treat symptomatically.

SECTION 5 Firefighting measures

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Extinguishing media

SMALL FIRE:

- ▶ Water spray, dry chemical or CO2

LARGE FIRE:

- ▶ Water spray or fog.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<p>FOR FIRES INVOLVING MANY GAS CYLINDERS:</p> <ul style="list-style-type: none"> ▶ To stop the flow of gas, specifically trained personnel may inert the atmosphere to reduce oxygen levels thus allowing the capping of leaking container(s). ▶ Reduce the rate of flow and inject an inert gas, if possible, before completely stopping the flow to prevent flashback. ▶ DO NOT extinguish the fire until the supply is shut off otherwise an explosive re-ignition may occur. ▶ If the fire is extinguished and the flow of gas continues, used increased ventilation to prevent build-up, of explosive atmosphere. ▶ Use non-sparking tools to close container valves. ▶ Be CAUTIOUS of a Boiling Liquid Evaporating Vapour Explosion, <i>BLEVE</i>, if fire is impinging on surrounding containers. ▶ Direct 2500 litre/min (500 gpm) water stream onto containers above liquid level with the assistance remote monitors. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. ▶ Equipment should be thoroughly decontaminated after use. <p>-----</p> <p>GENERAL</p> <p>-----</p> <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Consider evacuation ▶ Fight fire from a safe distance, with adequate cover. ▶ If safe, switch off electrical equipment until vapour fire hazard removed. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ DO NOT approach cylinders suspected to be hot. ▶ Cool fire-exposed cylinders with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. <p>-----</p> <p>FIRE FIGHTING PROCEDURES:</p> <p>-----</p> <ul style="list-style-type: none"> ▶ The only safe way to extinguish a flammable gas fire is to stop the flow of gas. ▶ If the flow cannot be stopped, allow the entire contents of the cylinder to burn while cooling the cylinder and surroundings with water from a suitable distance. ▶ Extinguishing the fire without stopping the gas flow may permit the formation of ignitable or explosive mixtures with air. These mixtures may propagate to a source of ignition. <p>-----</p> <p>SPECIAL HAZARDS</p> <p>-----</p> <ul style="list-style-type: none"> ▶ Excessive pressures may develop in a gas cylinder exposed in a fire; this may result in explosion. ▶ Cylinders with pressure relief devices may release their contents as a result of fire and the released gas may constitute a further source of hazard for the fire-fighter. ▶ Cylinders without pressure-relief valves have no provision for controlled release and are therefore more likely to explode if exposed to fire. <p>-----</p> <p>FIRE FIGHTING REQUIREMENTS:</p> <p>-----</p> <p>The need for proximity, entry and flash-over protection and special protective clothing should be determined for each incident, by a competent fire-fighting safety professional.</p>
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Liquid and vapour are highly flammable. ▶ Severe fire hazard when exposed to heat or flame. ▶ Vapour forms an explosive mixture with air. ▶ Severe explosion hazard, in the form of vapour, when exposed to flame or spark. ▶ Vapour may travel a considerable distance to source of ignition. ▶ Heating may cause expansion or decomposition with violent container rupture. ▶ Aerosol cans may explode on exposure to naked flames. ▶ Rupturing containers may rocket and scatter burning materials. ▶ Hazards may not be restricted to pressure effects. ▶ May emit acrid, poisonous or corrosive fumes. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). <p>Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material.</p> <p>Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.</p>
HAZCHEM	Not Applicable

SECTION 6 Accidental release measures

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Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Wear protective clothing, impervious gloves and safety glasses. ▶ Shut off all possible sources of ignition and increase ventilation. ▶ Wipe up. ▶ If safe, damaged cans should be placed in a container outdoors, away from all ignition sources, until pressure has dissipated. ▶ Undamaged cans should be gathered and stowed safely.
Major Spills	<ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by all means available, spillage from entering drains or water courses. ▶ Consider evacuation (or protect in place). ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Contain or absorb spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using. ▶ If contamination of drains or waterways occurs, advise emergency services. ▶ Remove leaking cylinders to a safe place. ▶ Fit vent pipes. Release pressure under safe, controlled conditions ▶ Burn issuing gas at vent pipes. ▶ DO NOT exert excessive pressure on valve; DO NOT attempt to operate damaged valve. ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Water spray or fog may be used to disperse / absorb vapour. ▶ Absorb or cover spill with sand, earth, inert materials or vermiculite. ▶ If safe, damaged cans should be placed in a container outdoors, away from ignition sources, until pressure has dissipated. ▶ Undamaged cans should be gathered and stowed safely. ▶ Collect residues and seal in labelled drums for disposal. ▶ Clear area of all unprotected personnel and move upwind. ▶ Alert Emergency Authority and advise them of the location and nature of hazard. ▶ May be violently or explosively reactive. ▶ Wear full body clothing with breathing apparatus. ▶ Prevent by any means available, spillage from entering drains and water-courses. ▶ Consider evacuation. ▶ Shut off all possible sources of ignition and increase ventilation. ▶ No smoking or naked lights within area. ▶ Use extreme caution to prevent violent reaction. ▶ Stop leak only if safe to do so. ▶ Water spray or fog may be used to disperse vapour. ▶ DO NOT enter confined space where gas may have collected. ▶ Keep area clear until gas has dispersed.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage**Precautions for safe handling**

Safe handling	<p>The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.</p> <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ DO NOT enter confined spaces until atmosphere has been checked. ▶ Avoid smoking, naked lights or ignition sources. ▶ Avoid contact with incompatible materials. ▶ When handling, DO NOT eat, drink or smoke. ▶ DO NOT incinerate or puncture aerosol cans. ▶ DO NOT spray directly on humans, exposed food or food utensils. ▶ Avoid physical damage to containers. ▶ Always wash hands with soap and water after handling. ▶ Work clothes should be laundered separately.
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	<ul style="list-style-type: none"> ▶ Use good occupational work practice. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS. ▶ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.
Other information	<ul style="list-style-type: none"> ▶ Keep dry to avoid corrosion of cans. Corrosion may result in container perforation and internal pressure may eject contents of can ▶ Store in original containers in approved flammable liquid storage area. ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped. ▶ No smoking, naked lights, heat or ignition sources. ▶ Keep containers securely sealed. Contents under pressure. ▶ Store away from incompatible materials. ▶ Store in a cool, dry, well ventilated area. ▶ Avoid storage at temperatures higher than 40 deg C. ▶ Store in an upright position. ▶ Protect containers against physical damage. ▶ Check regularly for spills and leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Aerosol dispenser. ▶ Check that containers are clearly labelled.
Storage incompatibility	<p>1-Butene:</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers ▶ is able to form unstable peroxides; may polymerise ▶ is incompatible with organic and inorganic acids, halogens and their compounds, polymerisable esters, oxygen, cyanohydrin, aluminium borohydride, oxides of nitrogen, molten sulfur ▶ may accumulate static charge which may ignite vapours <p>Low molecular weight alkanes:</p> <ul style="list-style-type: none"> ▶ May react violently with strong oxidisers, chlorine, chlorine dioxide, dioxygenyl tetrafluoroborate. ▶ May react with oxidising materials, nickel carbonyl in the presence of oxygen, heat. ▶ Are incompatible with nitronium tetrafluoroborate(1-), halogens and interhalogens ▶ may generate electrostatic charges, due to low conductivity, on flow or agitation. ▶ Avoid flame and ignition sources <p>Redox reactions of alkanes, in particular with oxygen and the halogens, are possible as the carbon atoms are in a strongly reduced condition. Reaction with oxygen (if present in sufficient quantity to satisfy the reaction stoichiometry) leads to combustion without any smoke, producing carbon dioxide and water. Free radical halogenation reactions occur with halogens, leading to the production of haloalkanes. In addition, alkanes have been shown to interact with, and bind to, certain transition metal complexes</p> <p>Interaction between chlorine and ethane over activated carbon at 350 deg C has caused explosions, but added carbon dioxide reduces the risk. The violent interaction of liquid chlorine injected into ethane at 80 deg C/10 bar becomes very violent if ethylene is also present. A mixture prepared at -196 deg C with either methane or ethane exploded when the temp was raised to -78 deg C. Addition of nickel carbonyl to an n-butane-oxygen mixture causes an explosion at 20-40 deg C.</p> <p>Alkanes will react with steam in the presence of a nickel catalyst to give hydrogen.</p> <p>Propylene:</p> <ul style="list-style-type: none"> ▶ is able to form unstable peroxides that may cause polymerisation ▶ reacts violently with strong oxidisers, trifluoromethyl hypofluorite, fluorine, chlorine and many other compounds ▶ is incompatible with ammonium hydroxide ▶ forms explosive mixtures with nitrogen oxide compounds ▶ may accumulate static charges which may ignite vapour ▶ The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BREITHERICK L.: Handbook of Reactive Chemical Hazards ▶ Avoid reaction with strong Lewis or mineral acids. ▶ Reaction with halogens requires carefully controlled conditions. ▶ Free radical initiators should be avoided. <p>· The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ("pseudo-nitrosites") were formerly used to characterise terpene hydrocarbons.</p> <p>· Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.</p> <p>· A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in "open vessel processes" (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in "closed vessel processes" (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.</p> <p>BREITHERICK: Handbook of Reactive Chemical Hazards, 4th Edition</p> <p>· The reaction of ozone with alkenes is believed to proceed via the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI) The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.</p> <p>· Violent explosions at low temperatures in ammonia synthesis gas units have been traced to the addition products of dienes and nitrogen dioxide</p> <p>Propane:</p> <ul style="list-style-type: none"> ▶ reacts violently with strong oxidisers, barium peroxide, chlorine dioxide, dichlorine oxide, fluorine etc. ▶ liquid attacks some plastics, rubber and coatings ▶ may accumulate static charges which may ignite its vapours ▶ Compressed gases may contain a large amount of kinetic energy over and above that potentially available from the energy of reaction produced by the gas in chemical reaction with other substances ▶ Avoid reaction with oxidising agents

SECTION 8 Exposure controls / personal protection

Control parameters

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Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
propane	Not Available	Not Available	Not Available
1-butene	750 ppm	2900* ppm	17000*** ppm
1-butene	750 ppm	1,100 ppm	6,600 ppm
1-butene	750 ppm	2200* ppm	13000** ppm
1-butene	750 ppm	2400* ppm	14000** ppm
propylene	1,500 ppm	2800* ppm	17000** ppm

Ingredient	Original IDLH	Revised IDLH
propane	2,100 ppm	Not Available
1-butene	Not Available	Not Available
hydrocarbons, C3	Not Available	Not Available
propylene	Not Available	Not Available

Occupational Exposure Banding


Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
hydrocarbons, C3	C	> 1 to ≤ 10 parts per million (ppm)

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

MATERIAL DATA

NOTE K: The classification as a carcinogen need not apply if it can be shown that the substance contains less than 0.1%w/w 1,3-butadiene (EINECS No 203-450-8). - European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <ul style="list-style-type: none"> ▶ Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area. ▶ Work should be undertaken in an isolated system such as a "glove-box". Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system. ▶ Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within. ▶ Open-vessel systems are prohibited. ▶ Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation. ▶ Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system. ▶ For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas). ▶ Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air. ▶ Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms, be disallowed.
Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] <p>No special equipment for minor exposure i.e. when handling small quantities.</p> <p>OTHERWISE: For potentially moderate or heavy exposures:</p> <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ NOTE: Contact lenses pose a special hazard; soft lenses may absorb irritants and ALL lenses concentrate them. ▶ Close fitting gas tight goggles
Skin protection	See Hand protection below

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Hands/feet protection	<ul style="list-style-type: none"> ▶ No special equipment needed when handling small quantities. ▶ OTHERWISE: ▶ For potentially moderate exposures: ▶ Wear general protective gloves, eg. light weight rubber gloves. ▶ For potentially heavy exposures: ▶ Wear chemical protective gloves, eg. PVC. and safety footwear.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▶ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent] ▶ Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely. ▶ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. ▶ Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood. ▶ The clothing worn by process operators insulated from earth may develop static charges far higher (up to 100 times) than the minimum ignition energies for various flammable gas-air mixtures. This holds true for a wide range of clothing materials including cotton. ▶ Avoid dangerous levels of charge by ensuring a low resistivity of the surface material worn outermost. <p>BREThERICK: Handbook of Reactive Chemical Hazards.</p>

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- ▶ The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- ▶ Positive pressure, full face, air-supplied breathing apparatus should be used for work in enclosed spaces if a leak is suspected or the primary containment is to be opened (e.g. for a cylinder change)
- ▶ Air-supplied breathing apparatus is required where release of gas from primary containment is either suspected or demonstrated.
- ▶ Generally not applicable.

Aerosols, in common with most vapours/ mists, should never be used in confined spaces without adequate ventilation. Aerosols, containing agents designed to enhance or mask smell, have triggered allergic reactions in predisposed individuals.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	AX-AUS / Class 1	-
up to 50	1000	-	AX-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	AX-2
up to 100	10000	-	AX-3
100+		-	Airline**

** - Continuous-flow or positive pressure demand.

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

SECTION 9 Physical and chemical properties**Information on basic physical and chemical properties**

Appearance	Gas under pressure with characteristic odour.		
Physical state	Compressed Gas	Relative density (Water = 1)	Not Available

Continued...

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Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	287
pH (as supplied)	Not Applicable	Decomposition temperature	Not Applicable
Melting point / freezing point (°C)	-187.6	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	-161.5	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	-88.6	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	15	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (Not Available%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Elevated temperatures. ▶ Presence of open flame. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. ▶ Presence of heat source ▶ Presence of an ignition source
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

	<p>Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.</p> <p>Limited evidence or practical experience suggests that the material may produce irritation of the respiratory system, in a significant number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Common, generalised symptoms associated with toxic gas inhalation include:</p> <ul style="list-style-type: none"> ▶ central nervous system effects such as depression, headache, confusion, dizziness, progressive stupor, coma and seizures; ▶ respiratory system complications may include acute pulmonary oedema, dyspnoea, stridor, tachypnoea, bronchospasm, wheezing and other reactive airway symptoms, and respiratory arrest; ▶ cardiovascular effects may include cardiovascular collapse, arrhythmias and cardiac arrest; ▶ gastrointestinal effects may also be present and may include mucous membrane irritation, nausea and vomiting (sometimes bloody), and abdominal pain. <p>Inhaled Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p> <p>Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure. The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.</p> <p>WARNING: Intentional misuse by concentrating/inhaling contents may be lethal.</p> <p>Propylene is a simple asphyxiant and mild anaesthetic at extremely high concentrations (greater than the lower explosive limit of 2%). Inhalation may cause dizziness, drowsiness and unconsciousness.</p> <p>Inhalation exposure of white mice to 35% propylene (impure) for up to 90 minutes produced signs of slight to moderate fatty degeneration in several animals.</p> <p>The paraffin gases C1-4 are practically nontoxic below the lower flammability limit, 18,000 to 50,000 ppm; above this, low to moderate incidental effects such as CNS depression and irritation occur, but are completely reversible upon cessation of the exposure.</p> <p>Hydrocarbons may sensitise the heart to adrenalin and other circulatory catecholamines; as a result cardiac arrhythmias and ventricular fibrillation may occur. Abrupt collapse may produce traumatic injury. Central nervous system (CNS) depression may be evident early. Symptoms of moderate poisoning may include giddiness, headache, dizziness and nausea. Serious poisonings may result in respiratory depression and</p>
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TJEP Fuel Cell Yellow Ring

	<p>may be fatal.</p> <p>The paraffin gases C1-4 are practically non-toxic below their lower flammability limits (18000-50000 ppm). Above this level, incidental effects include CNS depression and irritation but these are reversible upon cessation of the exposure. The C3 and iso-C5 hydrocarbons show increasing narcotic properties; branching of the chain also enhances the effect. The C4 hydrocarbons appear to be more highly neurotoxic than the C3 and C5 members. Several fatalities due to voluntary inhalation of butane have been reported, possibly due to central, respiratory and circulatory effects resulting from anaesthesia, laryngeal oedema, chemical pneumonia or the combined effects of cardiac toxicity and increased sympathomimetic effects.</p> <p>Inhalation of petroleum gases may produce narcosis, due in part to olefinic impurities. Displacement of oxygen in the air may cyanosis. If present in sufficient quantity these gases may reduce the oxygen level to below 18% producing asphyxiation. Symptoms include rapid respiration, mental dullness, lack of coordination, poor judgement, nausea and vomiting. The onset of cyanosis may lead to unconsciousness and death.</p>
Ingestion	<p>Accidental ingestion of the material may be damaging to the health of the individual.</p> <p>Not normally a hazard due to physical form of product.</p> <p>Considered an unlikely route of entry in commercial/industrial environments</p> <p>Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.</p> <p>Spray mist may produce discomfort</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Limited evidence exists, or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals and/or is expected to produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p> <p>Direct contact with the eye may not cause irritation because of the extreme volatility of the gas; however concentrated atmospheres may produce irritation after brief exposures..</p>
Chronic	<p>On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.</p> <p>There is sufficient evidence to provide a strong presumption that human exposure to the material may result in the development of heritable genetic damage, generally on the basis of</p> <ul style="list-style-type: none"> - appropriate animal studies, - other relevant information <p>Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.</p> <p>Principal route of occupational exposure to the gas is by inhalation.</p> <p>Propylene exposure induced an increase in the incidence of squamous metaplasia of the respiratory epithelium in male and female rats and epithelial hyperplasia in female rats. No concentration-response relationship was identified. Squamous metaplasia was accompanied by submucosal lymphocytic and macrocytic infiltration and a concentration dependent increase in regenerative, epithelial hyperplasia. Suppurative nasal inflammation occurred at all concentrations in male rats and at high concentrations only, in female rats</p>

TJEP Fuel Cell Yellow Ring	TOXICITY	IRRITATION
	Not Available	Not Available
propane	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; >13023 ppm4h ^[1]	Not Available
1-butene	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; >10000 ppm4h ^[1]	Not Available
hydrocarbons, C3	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; 658 mg/l4h ^[2]	Not Available
propylene	TOXICITY	IRRITATION
	Inhalation(Rat) LC50; 382321.768 ppm4h ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

HYDROCARBONS, C3	<p>for Petroleum Hydrocarbon Gases:</p> <p>In many cases, there is more than one potentially toxic constituent in a refinery gas. In those cases, the constituent that is most toxic for a particular endpoint in an individual refinery stream is used to characterize the endpoint hazard for that stream. The hazard potential for each mammalian endpoint for each of the petroleum hydrocarbon gases is dependent upon each petroleum hydrocarbon gas constituent endpoint toxicity values (LC50, LOAEL, etc.) and the relative concentration of the constituent present in that gas. It should also be noted that for an individual petroleum hydrocarbon gas, the constituent characterizing toxicity may be different for different mammalian endpoints, again, being dependent upon the concentration of the different constituents in each, distinct petroleum hydrocarbon gas.</p> <p>All Hydrocarbon Gases Category members contain primarily hydrocarbons (i.e., alkanes and alkenes) and occasionally asphyxiant gases like hydrogen. The inorganic components of the petroleum hydrocarbon gases are less toxic than the C1 - C4 and C5 - C6 hydrocarbon components to both mammalian and aquatic organisms. Unlike other petroleum product categories (e.g. gasoline, diesel fuel, lubricating oils, etc.), the inorganic and hydrocarbon constituents of hydrocarbon gases can be evaluated for hazard individually to then predict the screening level hazard of the Category members</p> <p>Acute toxicity: No acute toxicity LC50 values have been derived for the C1 -C4 and C5- C6 hydrocarbon (HC) fractions because no mortality was observed at the highest exposure levels tested (~ 5 mg/l) for these petroleum hydrocarbon gas constituents. The order of acute toxicity of petroleum hydrocarbon gas constituents from most to least toxic is: C5-C6 HCs (LC50 > 1063 ppm) > C1-C4 HCs (LC50 > 10,000 ppm) > benzene (LC50 = 13,700 ppm) > butadiene (LC50 = 129,000 ppm) > asphyxiant gases (hydrogen, carbon dioxide, nitrogen).</p>
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	<p>Repeat dose toxicity: With the exception of the asphyxiant gases, repeated dose toxicity has been observed in individual selected petroleum hydrocarbon gas constituents. Based upon LOAEL values, the order of order of repeated-dose toxicity of these constituents from most toxic to the least toxic is: Benzene (LOAEL .>=10 ppm) >C1-C4 HCs (LOAEL = 5,000 ppm; assumed to be 100% 2-butene) > C5-C6 HCs (LOAEL = 6,625 ppm) > butadiene (LOAEL = 8,000 ppm) > asphyxiant gases (hydrogen, carbon dioxide, nitrogen).</p> <p>Genotoxicity: <i>In vitro:</i> The majority of the Petroleum Hydrocarbon Gases Category components are negative for <i>in vitro</i> genotoxicity. The exceptions are: benzene and 1,3-butadiene, which are genotoxic in bacterial and mammalian <i>in vitro</i> test systems. <i>In vivo:</i> The majority of the Petroleum Hydrocarbon Gases Category components are negative for <i>in vivo</i> genotoxicity. The exceptions are benzene and 1,3-butadiene, which are genotoxic in <i>in vivo</i> test systems</p> <p>Developmental toxicity: Developmental effects were induced by two of the petroleum hydrocarbon gas constituents, benzene and the C5 -C6 hydrocarbon fraction. No developmental toxicity was observed at the highest exposure levels tested for the other petroleum hydrocarbon gas constituents tested for this effect. The asphyxiant gases have not been tested for developmental toxicity. Based on LOAEL and NOAEL values, the order of acute toxicity of these constituents from most to least toxic is: Benzene (LOAEL = 20 ppm) > butadiene (NOAEL .>=1,000 ppm) > C5-C6 HCs (LOAEL = 3,463 ppm) > C1-C4 HCs (NOAEL >=5,000 ppm; assumed to be 100% 2-butene) > asphyxiant gases (hydrogen, carbon dioxide, nitrogen).</p> <p>Reproductive toxicity: Reproductive effects were induced by only two petroleum hydrocarbon gas constituents, benzene and isobutane (a constituent of the the C1-C4 hydrocarbon fraction). No reproductive toxicity was observed at the highest exposure levels tested for the other petroleum hydrocarbon gas constituents tested for this effect. The asphyxiant gases have not been tested for reproductive toxicity. Based on LOAEL and NOAEL values, the order of reproductive toxicity of these constituents from most to least toxic is: Benzene (LOAEL = 300 ppm) > butadiene (NOAEL .>=6,000 ppm) > C5-C6 HCs (NOAEL .>=6,521 ppm) > C1-C4 HCs (LOAEL = 9,000 ppm; assumed to be 100% isobutane) > asphyxiant gases (hydrogen, carbon dioxide, nitrogen)</p>
PROPYLENE	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.
PROPANE & 1-BUTENE & HYDROCARBONS, C3 & PROPYLENE	No significant acute toxicological data identified in literature search.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✗
Serious Eye Damage/Irritation	✗	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✗	STOT - Repeated Exposure	✗
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

TJEP Fuel Cell Yellow Ring	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
propane	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	7.71mg/l	2
	EC50	96h	Algae or other aquatic plants	7.71mg/l	2
	LC50	96h	Fish	24.11mg/l	2
1-butene	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	504h	Crustacea	1.349mg/l	2
	EC50	96h	Algae or other aquatic plants	14.882mg/l	2
	LC50	96h	Fish	32.471mg/l	2
hydrocarbons, C3	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	7.71mg/l	2
	EC50	96h	Algae or other aquatic plants	7.71mg/l	2
	LC50	96h	Fish	24.11mg/l	2
propylene	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50(ECx)	96h	Algae or other aquatic plants	12.1mg/l	2
	EC50	96h	Algae or other aquatic plants	12.1mg/l	2
	LC50	96h	Fish	51.7mg/l	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

for Petroleum Hydrocarbon Gases:

Environmental fate:

The environmental fate characteristics of petroleum hydrocarbon gases are governed by these physical-chemical attributes. All components of these gases will partition to the air where interaction with hydroxyl radicals is an important fate process. Hydrocarbons having molecular weights represented in these streams are inherently biodegradable, but their tendency to partition to the atmosphere would prevent their biotic degradation in water and soils. However, if higher molecular weight fractions of these streams enter the aquatic

terrestrial environment, biodegradation may be an important fate mechanism.

The majority of components making up hydrocarbon gases typically have low melting and boiling points. They also have high vapor pressures and low octanol/water partition coefficients. The aqueous solubilities of these substances vary, and range from approximately 22 parts per million to several hundred parts per million. The environmental fate characteristics of refinery gases are governed by these physical-chemical attributes. Components of the hydrocarbon gas streams will partition to the air, and photodegradation reactions will be an important fate process for many of the hydrocarbon components. The hydrocarbons in these mixtures are inherently biodegradable, but due to their tendency to partition to the atmosphere, biodegradation is not anticipated to be an important fate mechanism. However, if released to water or soil, some of the higher molecular weight fractions may become available for microbial attack. The inorganic gases are chemically stable and may be lost to the atmosphere or simply become involved in the environmental recycling of their atoms. Some show substantial water solubility, but their volatility eventually causes these gases to enter the atmosphere.

Substances in Refinery Gases that volatilise to air may undergo a gas-phase oxidation reaction with photochemically produced hydroxyl radicals (OH-). Atmospheric oxidation as a result of hydroxyl radical attack is not direct photochemical degradation, but rather indirect degradation. Indirect photodegradation of the hydrocarbon components in Refinery Gases can be an important fate process for these constituents. In general, half lives decrease with increasing carbon chain length. Half lives for this fraction of Refinery Gases ranged from 960 days (methane) to 0.16 days (butadiene). The constituents of the C5- C6 hydrocarbon fraction have photodegradation half-lives of approximately two days.

The hydrocarbon and non-hydrocarbon constituents in Refinery Gases do not contain the functional groups or chemical linkages known to undergo hydrolysis reactions. Therefore hydrolysis will not play an important role in the environmental fate for the components in Refinery Gas streams.

Biodegradation of the hydrocarbon components in refinery gases may occur in soil and water. Gaseous hydrocarbons are widespread in nature and numerous types of microbes have evolved which are capable of oxidizing these substances as their sole energy source. Although volatilization is the predominant behavior for these gases, sufficient aqueous solubility and bioavailability is exhibited by these compounds. The use of gaseous carbon sources for cell growth is common among autotrophic organisms. Higher chain length hydrocarbons typical of naphtha streams also are known to inherently biodegrade in the environment

Ecotoxicity:

Acute LC/EC50 values for the hydrocarbon components of these gas streams ranged roughly from 1 to 100 mg/L.

Although the LC/EC50 data for the individual gases illustrate the potential toxicity to aquatic organisms, aqueous concentrations from releases of these gases would likely not persist in the aquatic environment for a sufficient duration to elicit toxicity. Based on a simple conceptual exposure model analysis, emissions of petroleum hydrocarbon gases to the atmosphere would not likely result in acutely toxic concentrations in adjacent water bodies because such emissions will tend to remain in the atmosphere.

Several of the constituents in refinery gases were shown to be highly hazardous to aquatic organisms in laboratory toxicity tests where exposure concentrations can be maintained over time. Hydrogen sulfide was shown to be the most toxic constituent to fish (LC50 ranged 0.007 to 0.2 mg/L) and invertebrates (EC50 ranged 0.022 to 1.07 mg/L), although several LC/EC50 values for ammonia also were below 1 mg/l for these organisms (0.083 to 4.6 mg/L and 0.53 to 22.8 mg/L, respectively).

Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health. The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decanal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine
Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 4OPA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
"Urban grime"	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles
Overall home emissions	Limonene, alpha-pinene, styrene	Formaldehyde, 4-AMC, pinoaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols

Reference: Charles J Weschler; Environmental Health Perspectives, Vol 114, October 2006

For alkenes (olefins)

Environmental fate:

Ecotoxicity studies conducted with a wide range of products have shown little potential for toxicity to aquatic organisms under expected conditions of use or in the event of an accidental release. Not all alpha olefins are readily biodegradable; however, they will ultimately biodegrade. While the octanol/water partition coefficients of alpha olefins suggest a potential for bioaccumulation of these materials in aquatic organisms, the volatility of these materials (especially for the liquid alpha olefins) and the low-water solubility (indicative of limited bioavailability), would indicate that bioaccumulation will not occur. Under most environmental scenarios, extensive evaporation and subsequent degradation in the atmosphere would preclude bioaccumulation. Therefore, alpha olefins are not expected to be toxic to aquatic organisms, will biodegrade, and will not bioaccumulate

The potential for exposure of aquatic organisms to members of the higher olefins will be influenced by their physico-chemical properties. The predicted or measured water solubilities of these olefins range from 50 mg/L at 20 C for hexene to 0.00015 mg/L at 25 C for 1-octadecene, and to 6.33 [E-23] mg/L at 25 C for C54 alpha olefin, which suggests there is a lower potential for the larger olefins to be bioavailable to aquatic organisms due to their low solubilities. Their vapor pressures range from 230.6 hPa at 25 C for hexene to 0.00009 hPa at 25 C for 1-octadecene, and to 1.13 [E-16] hPa at 25 C for C54 alpha olefin, which suggests the shorter chain olefins will tend to partition to the air at a significant rate and not remain in the other environmental compartments for long periods of time; while the longer chain olefins will tend to partition primarily to water, soil or sediment, depending on water solubility and sorption behavior. The predicted soil adsorption coefficients (Koc) range from 149 for C6 to 230,800 for C18 and to 1.0 [E10] for C54, indicating increasing partitioning to soil/sediment with increasing carbon number. Level I fugacity modelling predicts that the C6-13 olefins would partition primarily to air, while the C16 and longer chain olefins would partition primarily to soil. Results of Level III fugacity modelling suggest that the C6 -8 olefins will partition primarily to the water compartment; and, as the chain length increases beyond C10, soil and sediment become the primary compartments. These chemicals have a very low potential to hydrolyse and do not photodegrade directly. However, in the air, all members of the category are subject to atmospheric oxidation from hydroxyl radical attack, with calculated degradation half-lives of 1.8 to 4.8 hours. C6 -30 olefins have been shown to degrade to an extent of approximately 8-92% in standard 28 day biodegradation tests. These results were not clearly correlated with carbon number or any other identifiable parameter; however, the weight of evidence shows that the members of the higher olefins have potential for degradation in the environment. Volatilisation from water is predicted to occur rapidly (hours to days), with Henry's Law Constants (bond method) ranging from 0.423 (C6) to 10.7 (C18), and to 2.89 [E5] (C54) atm-m³/mol. Consideration of these degradation processes supports the assessment that these substances will degrade relatively rapidly in the environment and not persist. Based on calculated bioconcentration factors, the C6, C7, and C16 and longer chain length category members are not expected to bioaccumulate (BCF: C6 = 44-46, C7 = 236, C16 = 71-92 and >= C18 = 3.2-4.6). Although the C8 -15 olefins have BCFs ranging from 313 to 2030, and Kow values ranging from 4.13 to 7.49, and thus are considered to have the potential for bioaccumulation, their physico-chemical properties and fate indicate that there would be limited environmental exposure because of volatility, biodegradability and limited solubility.

Ecotoxicity:

Data indicate that acute aquatic toxicity can be observed for C6 through the C10 olefins (C6: EC/LC50 range of 1-10 mg/L; C7-C10: EC/LC50 range of 0.1-1.0 mg/L), and that toxicity increases with increasing carbon number within that range, which is consistent with increasing Kow values (3.07 -5.12). Above a chain length of 10, toxicity is not observed within the

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limits of solubility. However, data indicate that chronic aquatic toxicity can be observed in the C10 olefins (EC10 = 20.0 ug/L, EC50= 28.1 ug/L, NOEC = 19.04 ug/L). Data also suggest that aquatic toxicity does not differ with bond location or presence of branching.

For Propane: Koc 460. log Kow 2.36.

Henry's Law constant of 7.07x10⁻¹ atm-cu m/mole, derived from its vapour pressure, 7150 mm Hg, and water solubility, 62.4 mg/L. Estimated BCF: 13.1.

Terrestrial Fate: Propane is expected to have moderate mobility in soil. Volatilization from moist soil surfaces is expected to be an important fate process. Volatilization from dry soil surfaces is based vapor pressure. Biodegradation may be an important fate process in soil and sediment.

Aquatic Fate: Propane is expected to adsorb to suspended solids and sediment. Volatilization from water surfaces is expected and half-lives for a model river and model lake are estimated to be 41 minutes and 2.6 days, respectively. Biodegradation may not be an important fate process in water.

Ecotoxicity: The potential for bioconcentration in aquatic organisms is low.

Atmospheric Fate: Propane is expected to exist solely as a gas in the ambient atmosphere. Gas-phase propane is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 14 days and is not expected to be susceptible to direct photolysis by sunlight.

For propene:

Koc : 219-237

Half-life (hr) air : 7.7

BCF : 13-31

Fish:LC50 (96 h): 8.4-9.6 mg/L

Invertebrate LC50 (96 h): 1.8-13 mg/L

Degradation Biological: significant

Abiotic processes: photodecomposes

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
propane	LOW	LOW
1-butene	LOW	LOW
propylene	LOW (Half-life = 56 days)	LOW (Half-life = 0.57 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
propane	LOW (LogKOW = 2.36)
1-butene	LOW (LogKOW = 2.4)
propylene	LOW (BCF = 31)

Mobility in soil

Ingredient	Mobility
propane	LOW (KOC = 23.74)
1-butene	LOW (KOC = 43.79)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Consult State Land Waste Management Authority for disposal. ▶ Discharge contents of damaged aerosol cans at an approved site. ▶ Allow small quantities to evaporate. ▶ DO NOT incinerate or puncture aerosol cans. ▶ Bury residues and emptied aerosol cans at an approved site.
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SECTION 14 Transport information

Labels Required

	
Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG)

UN number	1950	
UN proper shipping name	AEROSOLS (contains hydrocarbons, C3 and propane)	
Transport hazard class(es)	Class	2.1
	Subrisk	Not Applicable
Packing group	Not Applicable	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	63 190 277 327 344 381
	Limited quantity	1000ml

TJEP Fuel Cell Yellow Ring

Air transport (ICAO-IATA / DGR)

UN number	1950	
UN proper shipping name	Aerosols, flammable (contains hydrocarbons, C3 and propane)	
Transport hazard class(es)	ICAO/IATA Class	2.1
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	10L
Packing group	Not Applicable	
Environmental hazard	Not Applicable	
Special precautions for user	Special provisions	A145 A167 A802
	Cargo Only Packing Instructions	203
	Cargo Only Maximum Qty / Pack	150 kg
	Passenger and Cargo Packing Instructions	203
	Passenger and Cargo Maximum Qty / Pack	75 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y203
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

UN number	1950	
UN proper shipping name	AEROSOLS (contains hydrocarbons, C3 and propane)	
Transport hazard class(es)	IMDG Class	2.1
	IMDG Subrisk	Not Applicable
Packing group	Not Applicable	
Environmental hazard	Not Applicable	
Special precautions for user	EMS Number	F-D, S-U
	Special provisions	63 190 277 327 344 381 959
	Limited Quantities	1000 ml

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
propane	Not Available
1-butene	Not Available
hydrocarbons, C3	Not Available
propylene	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type
propane	Not Available
1-butene	Not Available
hydrocarbons, C3	Not Available
propylene	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

propane is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
1-butene is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
hydrocarbons, C3 is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Chemical Footprint Project - Chemicals of High Concern List
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
propylene is found on the following regulatory lists	
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (propane; 1-butene; hydrocarbons, C3; propylene)
China - IECSC	No (hydrocarbons, C3)
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (hydrocarbons, C3)
Korea - KECI	Yes
New Zealand - NZIoC	No (hydrocarbons, C3)
Philippines - PICCS	No (hydrocarbons, C3)
USA - TSCA	Yes
Taiwan - TCSI	No (hydrocarbons, C3)
Mexico - INSQ	No (hydrocarbons, C3)
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	17/06/2022
Initial Date	02/06/2022

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	10/06/2022	Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Acute Health (swallowed), Advice to Doctor, Chronic Health, Classification, Disposal, Engineering Control, Environmental, Exposure Standard, Fire Fighter (extinguishing media), Fire Fighter (fire/explosion hazard), Fire Fighter (fire fighting), First Aid (eye), First Aid (inhaled), First Aid (skin), Handling Procedure, Ingredients, Instability Condition, Personal Protection (other), Personal Protection (Respirator), Personal Protection (eye), Personal Protection (hands/feet), Physical Properties, Spills (major), Spills (minor), Storage (storage incompatibility), Storage (storage requirement), Storage (suitable container), Synonyms, Toxicity and Irritation (Other), Transport Information, Use
4.1	17/06/2022	Exposure Standard, Handling Procedure, Personal Protection (other), Storage (storage requirement), Toxicity and Irritation (Other), Use

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
 PC—STEL: Permissible Concentration-Short Term Exposure Limit
 IARC: International Agency for Research on Cancer
 ACGIH: American Conference of Governmental Industrial Hygienists
 STEL: Short Term Exposure Limit
 TEEL: Temporary Emergency Exposure Limit
 IDLH: Immediately Dangerous to Life or Health Concentrations
 ES: Exposure Standard
 OSF: Odour Safety Factor
 NOAEL :No Observed Adverse Effect Level
 LOAEL: Lowest Observed Adverse Effect Level
 TLV: Threshold Limit Value
 LOD: Limit Of Detection
 OTV: Odour Threshold Value
 BCF: BioConcentration Factors
 BEI: Biological Exposure Index
 AIIC: Australian Inventory of Industrial Chemicals
 DSL: Domestic Substances List
 NDSL: Non-Domestic Substances List
 IECSC: Inventory of Existing Chemical Substance in China
 EINECS: European Inventory of Existing Commercial chemical Substances
 ELINCS: European List of Notified Chemical Substances
 NLP: No-Longer Polymers
 ENCS: Existing and New Chemical Substances Inventory
 KECI: Korea Existing Chemicals Inventory
 NZIoC: New Zealand Inventory of Chemicals
 PICCS: Philippine Inventory of Chemicals and Chemical Substances
 TSCA: Toxic Substances Control Act
 TCSI: Taiwan Chemical Substance Inventory

INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory

FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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